

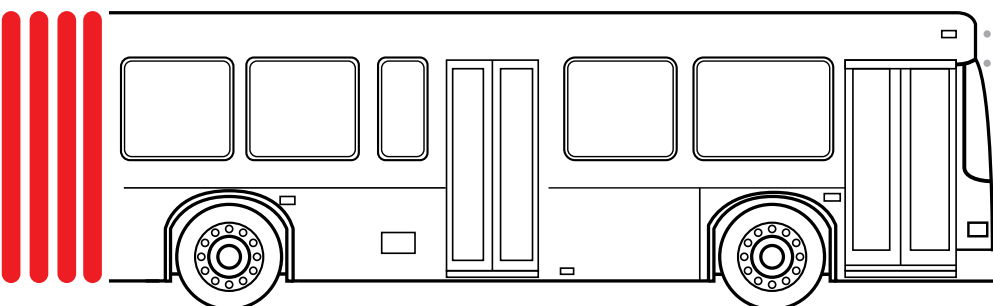


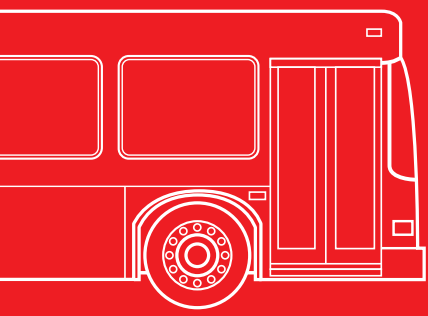
**PEI  
MOBILITY**  
*Performing gangway*

*Interconnection Solutions*

**PRODUCT CATALOG**

**22**







**PEI  
MOBILITY**  
*Performing gangway*

## ABOUT US

*Writing our history since 1980.*



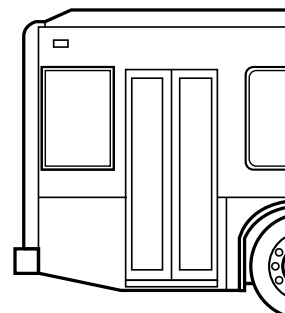
PEI Mobility is a brand of P.E.I Srl, a **leading** company - based in Bologna, **Italy** - which has been working in the field of dynamic protection systems for machine tools since **1980**.

With **420 employees** located in **7 production sites** between **Italy and abroad**, **70 international patents**, and a sales network that covers all of Europe and much of the rest of the world, PEI Group is renowned for its propensity to **innovate** and for its **technology research**.

Located in **Emilia Romagna**, in the heart of Italy's **Motor Valley**, **PEI Mobilty** was born in a context of **excellence** and over the years has developed a **wide range** of products for **interconnection**, becoming a **key partner** for leading manufacturers of **articulated buses**.

PEI Mobility offers **bespoke solutions** that **meet customers' needs** and **guarantee maximum safety, endurance, and ease of maintenance**.

Flexibility and efficiency are ensured by **extensive engineering experience, advanced R&D, quality certifications and stringent testing procedures**.

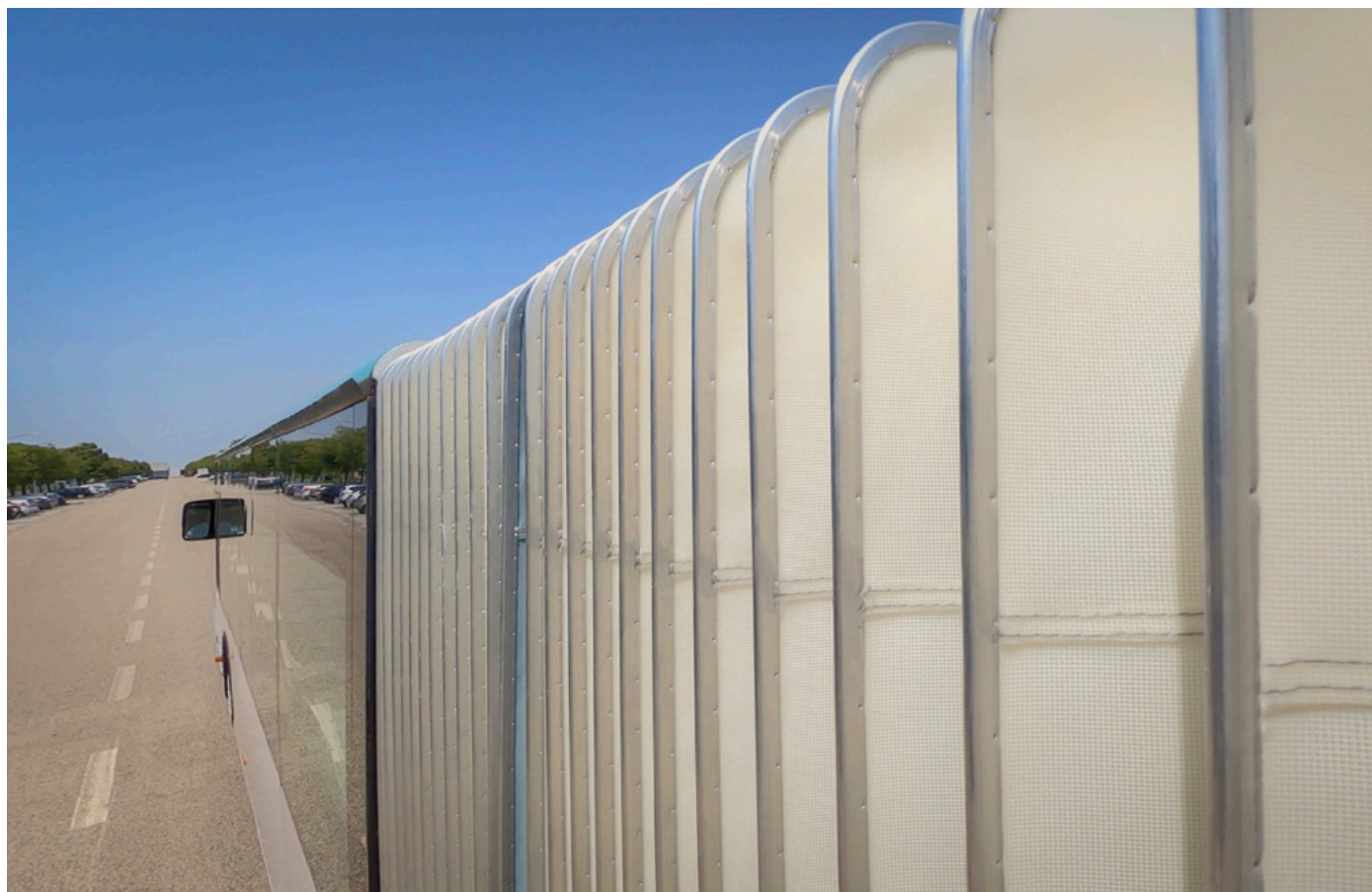




# BELLOWS FOR BUSES

Made with the most advanced materials, our bellows feature patented systems that ensure optimum fastening to the carriage body, guaranteeing ultra-smooth movement, greater reliability and increased on-board comfort.

Flexibility and efficiency are also guaranteed by extensive engineering expertise, IATF automotive certification, stringent tests and calculation procedures, together with continuous research and development activities.



# CUSTOMISATION

PEI Mobility bellows are made of **UV-resistant copolymer** that complies with the highest safety regulations in the automotive field.

Extensive customisation: in addition to the traditional grey, our bellows are also available in a **wide range of colours**.

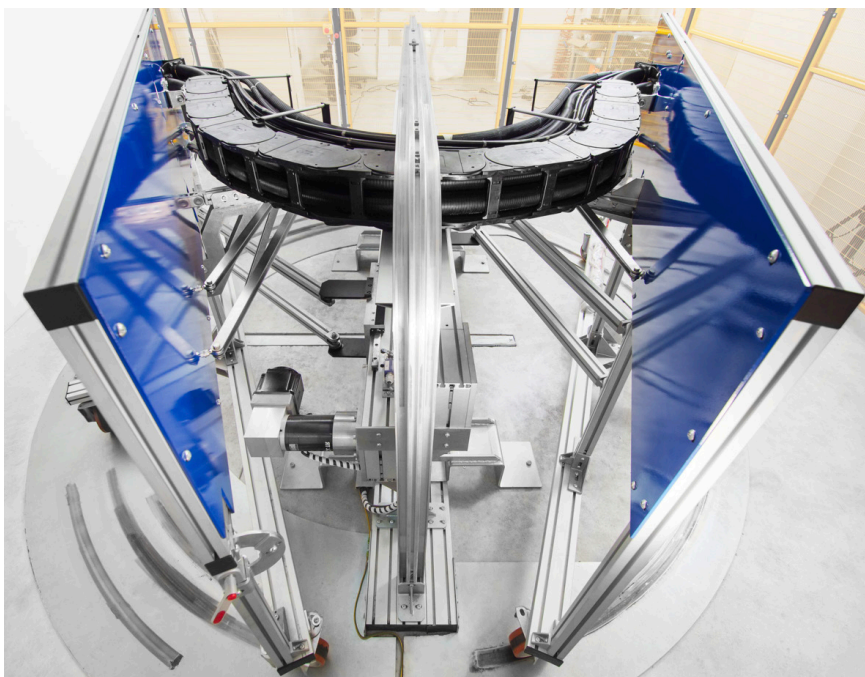
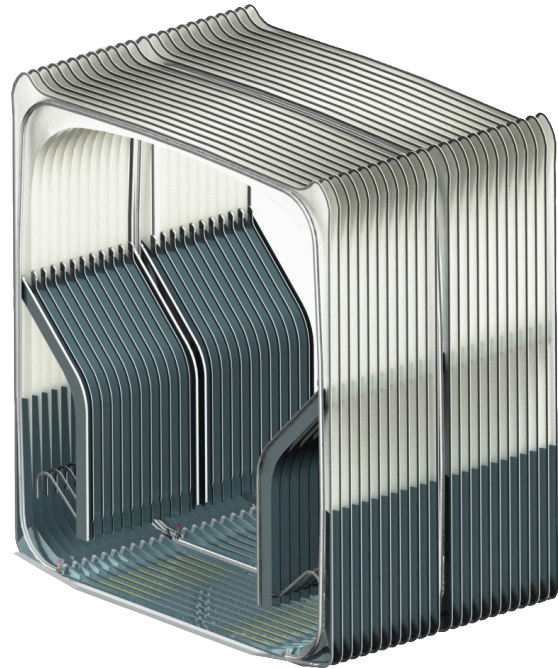
The **translucent fabric** option makes the vehicle's interior more luminous, which **greatly improves** passenger's comfort.

## INNOVATION

Our innovative **patented system** for fastening the bellows to the bus carriage offers an **ease of installation** that is **unique on the market** and requires also extremely **low maintenance**.

**Assembly, inspection, and servicing** are further facilitated by the **bellows' removable bottom**.

Durable and customised systems feature (quick and easy to use) results in an excellent sealing system to **keep the patented mechanical parts protected**.



## HGS: Hoses Guiding System

Complete range of options for routing **various kinds of cables** and lines (i.e. high and low voltage electrical cables, data cables, pneumatic and hydraulic lines, climate control lines, etc...) during vehicle movement.

**Plug&Play system**, complete with fixing brackets, ready for running cables and lines between the carriages (installable in or outside the vehicle).





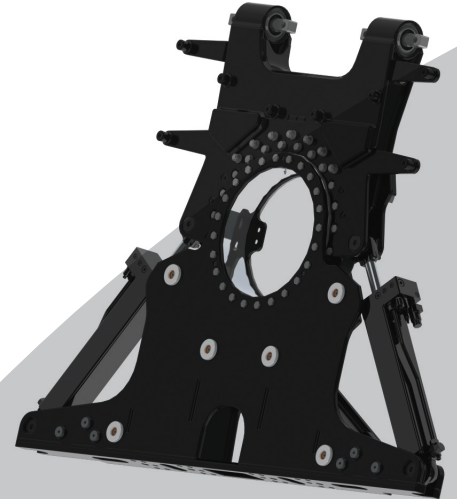
# ARTICULATION JOINTS FOR BUSES

PEI Mobility articulation joints are designed to guarantee safe on-road operation and excellent driving comfort.

## FULL STEEL Forward Axis

### STEEL ARTICULATION JOINT WITH FORWARD PITCH

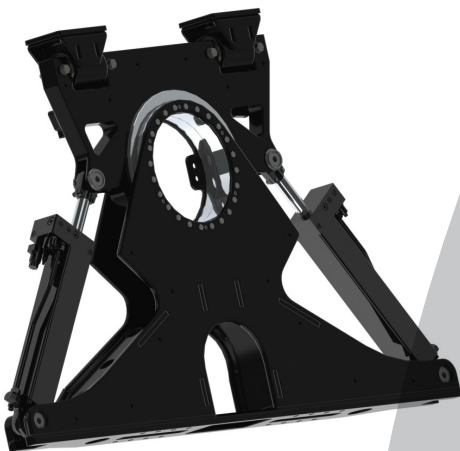
- **Welded sheet metal** articulation joint: extensive range of customisation options offered to meet **all market requirements**.
- Innovative, **patent-protected bearing fastening system** ensures **more efficient** operation and consequently a **lighter structure**.
- Independent shock absorbers ensure better vehicle stability control.
- Elastic joints offer **better vibration damping**, resulting in greater passenger **comfort**.
- Suitable for both low-and high-floor buses.
- Fastening systems featuring sliding pads guarantee platform a **long working life**.
- Special fastening systems for self-lubricated cylinders mean **low maintenance**.
- Weight: **550 kg**.



## FULL STEEL Backward Axis

### STEEL ARTICULATION JOINT WITH BACKWARD PITCH

- **Welded sheet metal** articulation joint: extensive range of customisation options offered to meet **all market requirements**.
- Compact version, with smaller slewing ring.
- **Independent shock absorbers** ensure better vehicle stability control.
- Elastic joints offer **better vibration damping**, resulting in greater passenger **comfort**.
- Suitable for both low-and high-floor buses.
- Fastening systems featuring sliding pads guarantee platform a long working life.
- Special fastening systems for self-lubricated cylinders mean **low maintenance**.
- Weight: **495 kg**.





# LOOKING AHEAD

## PEI Mobility OFFERS LIGHTEST ARTICULATION JOINTS ON THE MARKET

The PEI Mobility R&D department has embarked on a journey into the future, through technology and production, heading for **sustainability, efficiency, and innovation**.

The **latest innovation** mainly concerns the use of **SMC (sheet moulding compound)** technology in the design and construction of articulation joints.

The use of **carbon fibre** means joints are significantly lighter, which translates into **lower fuel consumption, greater fuel autonomy, and less pollution**.

The technology of these joints, **which are currently in the prototype stage**, is based on the combined use of carbon and steel.

## FRONT CARBON Forward Axis

### CARBON FIBRE AND STEEL ARTICULATION JOINT WITH FORWARD PITCH

- Use of **carbon fibre** together with conventional materials means joint **offers unparalleled lightness and exceptional performance**.
- Carbon fibre structure is assembled using **certified structural adhesive**.
- **Independent shock absorbers** ensure better vehicle **stability control**.
- Elastic joints offer **better vibration damping**, resulting in greater passenger **comfort**.
- Suitable for both low-and high-floor buses.
- Fastening systems featuring sliding pads guarantee platform a **long working life**.
- Special fastening systems for self-lubricated cylinders mean **low maintenance**.
- Weight: **170 kg lighter than equivalent products**.



## REAR CARBON Backward Axis

### CARBON FIBRE AND STEEL ARTICULATION JOINT WITH BACKWARD PITCH

- Use of **carbon fibre** together with conventional materials means joint **offers unparalleled lightness and exceptional performance**.
- Carbon fibre structure is assembled using **certified structural adhesive**.
- **Independent shock absorbers** ensure better vehicle **stability control**.
- Elastic joints offer **better vibration damping**, resulting in greater passenger **comfort**.
- Suitable for both low-and high-floor buses.
- Fastening systems featuring sliding pads guarantee platform a **long working life**.
- Special fastening systems for self-lubricated cylinders mean **low maintenance**.
- Weight: **50 kg lighter than equivalent products**.



# LIGHTNESS IN MOTION

What if the articulation joint was made entirely of carbon fibre?  
And the raw material was lightness itself?

PEI Mobility's new **concept** is based on advanced technology,  
an articulation joint **MADE ENTIRELY OF CARBON FIBRE**



New  
concept

Advanced  
technology

## FULL CARBON Forward Axis

### STEEL ARTICULATION JOINT WITH FORWARD PITCH

- Featuring a predominantly **carbon fibre** structure, this joint is currently **the lightest on the market**.
- Carbon fibre structure is assembled using **certified structural adhesive**.
- **Independent shock absorbers** ensure better vehicle **stability control**.
- Elastic joints offer **better vibration damping**, resulting in greater passenger **comfort**.
- Suitable for both low-and high-floor buses.
- Fastening systems featuring sliding pads guarantee platform a **long working life**.
- Special fastening systems for self-lubricated cylinders mean **low maintenance**.
- Weight: **285 kg lighter** than equivalent products.



# FOCUS

## CARBON FIBRE PRODUCTION TECHNOLOGY

Innovative **SMC** (sheet moulding compound) technology combines the advantages of carbon fibre, such as **lightweight design and strength**, with those of a fast, industrialisable process like press moulding. Use of short fibres allows the creation of **components with complex shapes** keeping low costs and ensuring more efficient use of material. The automated process guarantees products that remain the same over time, in terms of both shape and performance.

## CONCEPT

*SMC combines the advantages of composite materials, such as lightness, with the needs of industrial production of standardised goods.*

*Certified structural adhesive.*

*The hydraulic damping system guarantees vehicle stability and safety. Working from numerical simulation models, we can design bespoke systems and adjustments for any kind of vehicle.*





# COMPLETE GANGWAY

Complete technologically advanced interconnection system to increase the overall efficiency of the articulated bus.

## **HGS : Hoses Guiding System**

*Internal hose guiding system complete system with fixing brackets ready for assembly of all cables between carriages.*

## **Fabric**

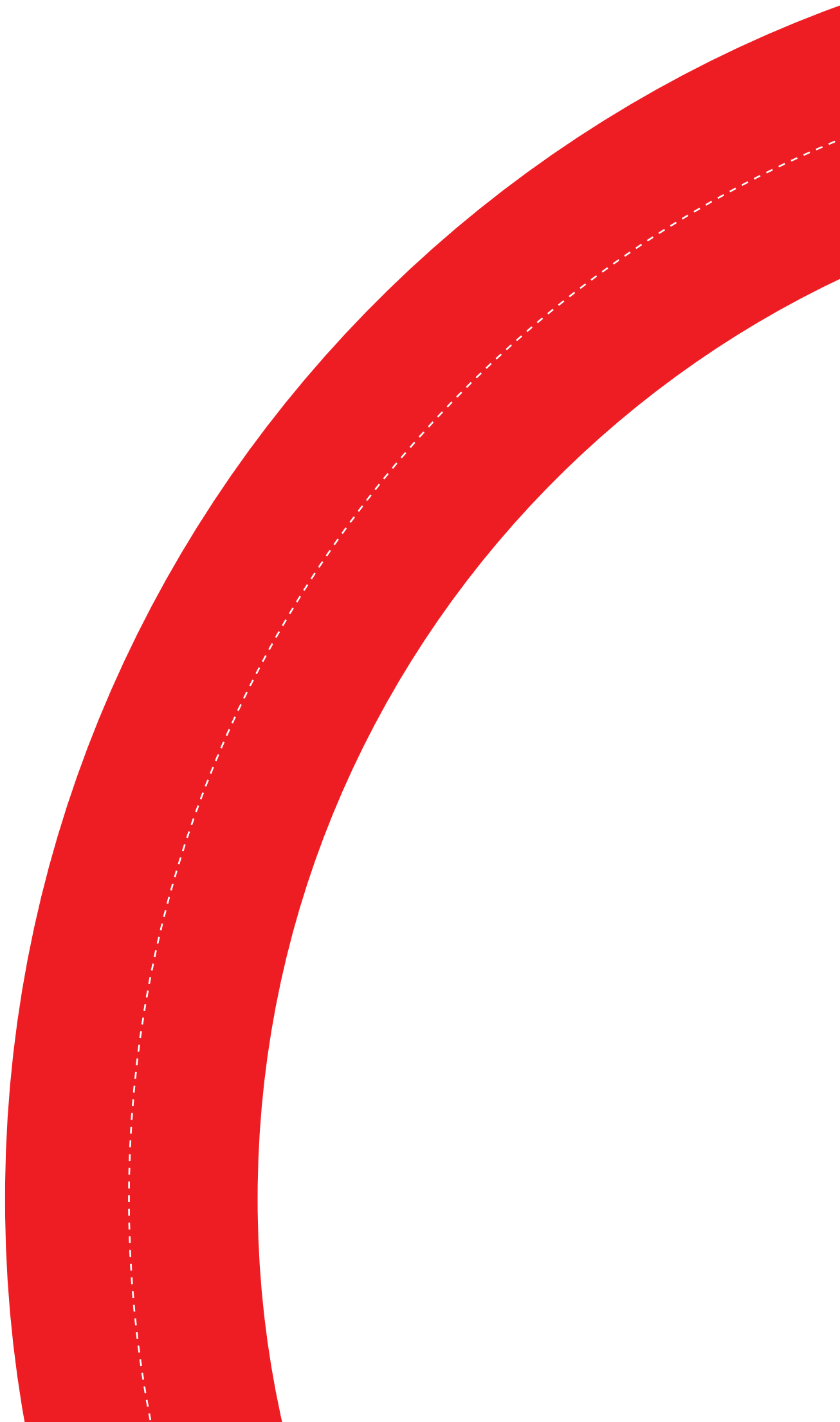
*Bellows made of UV-resistant copolymer, complying with the highest safety and application certificates in the automotive field.*

## **Articulation**

*Articulation in steel and composite material, complete with hydraulic control system of stability.*

**Upright** - made of self-supporting extruded aluminium and featuring an ergonomic design and patented internal quick-fit system.

**CUSTOMISATION • EASY TO INSTALL**  
**SAFE AND RELIABLE • EASY TO MAINTAIN**



**PEI Mobility brand of P.E.I. Srl**

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